

RACE  
APPLICATION  
ONLY

# 862

2011 GM DURAMAX 6.6L  
4" DPF/CAT RACE KIT



- 1 - 11111
- 1 - 11113
- 2 - AS400
- 1 - 446 ADAPTOR
- 1 - GASKET
- 4 - 7/16 BOLTS/NUTS

**FLO~PRO**  
**PERFORMANCE EXHAUST**

PICKED BY: \_\_\_\_\_



**WARNING: BEFORE YOUR BEGIN, VERIFY  
THAT YOU RECEIVED THE RIGHT KIT &  
EACH PART LISTED ON THE REVERSE PAGE**



**KIT # 862  
2011 CHEV DURAMAX LML  
4" DPF RACE KIT**

For race applications only.  
Tuning required.

**REMOVAL OF ORIGINAL SYSTEM**

1. Cut DPF/Tailpipe assembly about 3" from the end of the DPF. (see Fig 1)
2. Unbolt the flanges fastening the downpipe and the DPF/tailpipe assembly.
3. Remove all factory bungs and airlines on Diesel Particulate Filter, tie-strap them to the frame of the truck or take them off at the clip connection.



i. Fig 1

4. Spray the hangers with WD-40 and then pry hangers from the rubber mounts and remove the DPF from truck.
5. Remove the band clamp from the down pipe at the turbo. Loosen the bolt enough to unlatch the clamp, then pry the clamp away from the flange at three spots with a flat-headed screwdriver. Remove clamp. (**Note: keep the stock band clamp, as it will be used with the new system**).
6. For easier removal of downpipe take the hanger bracket off and cut pipe in half.

**Notes:** - *Make sure to put clamps on connections before connecting pipes.*

**INSTALLATION INSTRUCTIONS**

1. Install pipe #11111 using the factory turbo band clamp. Snug the clamp down so it will hold the pipe but the pipe can still be moved. Put the hanger bracket back and be sure to insert rod into hanger.
2. Slide the 2 clamps and adaptor on the end of pipe 11113.
3. Install pipe #11113 by attaching the two flanges together using the supplied fasteners.
4. Connect pipe #11113 and tailpipe using the adaptor and clamps. (see Fig 2)



5. Starting with pipe #11111, tighten turbo band clamp then, starting at the flange connection work your way to the back connection, tightening as you go. Check for clearance.

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